



CU880BNE

Durometer of Material: 55 to 65A
Gauge: 1/8", 3 mm, 3/16", 1/4"

Adhesive System:

Adhesives: ENDURABOND SYSTEM for Synthetics

1st coat on metal:	Primer P-100
2nd coat on metal:	Normac 900R-NPB & R Hardener
On the rubber:	Normac 900R-NPB & R Hardener
Rubber to rubber:	Normac 900R-NPB & R Hardener

Skive: Open

Cure Methods and Times:

Lining is cured. No additional curing is required.
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Repairs: Repair with original lining. See Section 16 – Repair Procedures.

Storage Life: Indefinite

Typical Physical Properties

Tensile Strength – PSI	ASTM D412	2000
% Elongation at break	ASTM D412	450
Durometer	ASTM D2240	60A
Specific Gravity	ASTM D927	1.33
Adhesion to Metal	ASTM D429	25 Lbs.

Application methods shall conform to BLAIR Rubber Company instructions contained in the Engineering & Applicator manual. Deviations from the specifications must be approved by BLAIR Rubber Company.

Applicator Notes:

1. The temperature of the substrate must be greater than 60°F(15°C) prior to applying primer and rubber. Temperatures should not exceed 120° F(48°C).
2. Both rubber surfaces are designed for easy bonding.
3. Do not attempt to stretch rubber into position. Rubber will not stretch without returning to its original shape. Care must be taken to ensure surfaces are flat or gently sloping in order for rubber to conform to surface shape.
4. Roll all air out from behind lining and stitch down edges.
5. Allow full adhesive cure before cure before using in vacuum service.