



ENDURABOND Primer 2001

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FUNCTION: Endurabond 2001 Primer is a black solvent-based one-coat metal primer that, when used in conjunction with Endurabond tack cements, provides tenacious bonds to natural rubber, chloroprene, chlorobutyl, SBR, and other synthetics.

This cement system is suitable for pressure, chemical or open steam curing of tank linings.

TYPICAL PHYSICAL PROPERTIES:	Color.....	Black
	Wt/Gal	8.3 lbs.
	Specific Gravity.....	0.99
	Viscosity, Brook-field #3 spindle @ 50 RPM.....	900 cps
	Non-Volatile Solids.....	25%
	<i>Shelf Life @ 78° F (unopened can).....</i>	<i>12 months DOS</i>
	Flash Point.....	40° F
	Bond Temperature Range.....	180°-330° F
Coverage-Sq. Ft./Gal./Coat.....	Approx. 300-350	

DIRECTIONS FOR USE: May be applied by brushing, rolling or spraying. Dry film thickness should be approximately 0.75 mil. Layover time is several weeks, if protected from airborne contaminants. Primer should be agitated thoroughly before use. Long nap rollers should be avoided.

For spraying, dilute 1 part 2001 Primer with 1 part toluene to obtain a viscosity of 16 – 18 (#2 G.E. Zahn cup) and use a siphon feed gun (.055 tip) at 50 psi atomization air pressure.

TOXICITY: Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY: Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.