



# ENDURABOND 700 Tack Cement

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**FUNCTION:** Endurabond 700 is a solvent based neoprene tack cement for bonding hypalon rubber tank linings. For best results, it shall be used with Endurabond Primer P-100 and Endurabond Intermediate I-100 based vulcanizing primers.

Endurabond 700, with the appropriate primers, is suitable for pressure and open steam curing of Enduraflex hypalon tank linings.

<b>TYPICAL PHYSICAL PROPERTIES:</b>	Color.....	Black
	Wt./Gal.....	8.5 lbs.
	Specific Gravity.....	1.37
	Viscosity - #3 Zahn Cup.....	90-120 sec.
	<b>Non-Volatile Solids.....</b>	<b>18-26%</b>
	Shelf Life at 75° F.....	6 mo. from DOS
	Bond Temperature Range.....	180-350° F
	Coverage-Sq.Ft./Gal./Coat.....	Approx..150-200

**DIRECTIONS FOR USE:** May be applied by brush or suitable roller. Endurabond 700 should be agitated thoroughly before use. If tack cement 700 should be becomes too viscous, it is recommended the adhesive be thinned with 10-15% toluene and mixed thoroughly before using.

Endurabond 700 neoprene tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room temperature conditions, Endurabond 700 should dry 15-30 minutes before rubber application.

**TOXICITY:** Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

**SAFETY:** Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.