



ENDURABOND 600 EPDM Tack Cement

ENDURABOND 600 EPDM TACK CEMENT

FUNCTION: Endurabond 600 is a solvent based EPDM rubber tack cement for bonding EPDM rubber tank linings. For best results, it shall be used with Endurabond Primer P-100 and Endurabond Intermediate I-100 based vulcanizing primers.

TYPICAL PHYSICAL PROPERTIES:

Color.....	Black
Wt./Gal.....	7.6 lbs.
Shelf Life @ 75°F.....	6 mo. from DOS
Bond Temperature Range.....	180-350° F
Coverage-Sq.Ft./Gal./Coat.....	Approx..150-200

DIRECTIONS FOR USE: May be applied by brush or suitable roller. Endurabond 600 should be agitated thoroughly before use. If tack cement becomes too viscous, it is recommended the adhesive be thinned with 10-15% toluene and mixed thoroughly before using.

Endurabond 600 EPDM tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room temperature conditions, Endurabond 600 should dry 15-30 minutes before rubber application.

DIRECTIONS FOR USE: May be applied by brush or suitable roller. Endurabond 600 should be agitated thoroughly before use. If tack cement becomes too viscous, it is recommended the adhesive be thinned with 10-15% toluene and mixed thoroughly before using.

Endurabond 600 EPDM tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room temperature conditions, Endurabond 600 should dry 15-30 minutes before rubber application.

TOXICITY: Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY: Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.