



ENDURABOND 500 Tack Cement

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FUNCTION: Endurabond 500 is a solvent based tack cement for bonding chlorobutyl rubber tank linings. For best results, it shall be used with Endurabond Primer P-100 and Endurabond Intermediate I-100 based vulcanizing primers.

TYPICAL PHYSICAL PROPERTIES:	Color.....	Black
	Wt./Gal.....	6.56 lbs.
	Specific Gravity.....	1.19
	Viscosity - (#3 Zahn Cup).....	90-120 sec.
	Non-/Volatile Solids.....	20-30%
	Shelf Life at 75° F.....	6 mo. from DOS
	Bond Temperature Range.....	180-350° F
Coverage Sq.Ft./Gal./Coat.....	Approx.. 150-200	

DIRECTIONS FOR USE: May be applied by brush or suitable roller. Endurabond 500 should be agitated thoroughly before use. If tack cement becomes too viscous, it is recommended the adhesive be thinned with 10-15% toluene and mixed thoroughly before using.

Endurabond 500 tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room temperature conditions, Endurabond 500 should dry 15-30 minutes before rubber application.

TOXICITY: Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY: Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.